

## Helpful Hints

### Marble Profile Wheel

- The Marble Profile Wheel should only be used to grind marble in forward direction. After the marble passes through the profile wheel, shut-off the motor and then slide the tile back towards the original starting location. Keep your fingers clear at all times.
- Make sure marble is secured to the table. If the marble work piece moves on table while cutting, the shape of the profile will be altered. Use clamps to reduce vibration and to keep the cut square.
- While profiling, keep the slide table moving consistently through the blade. Stopping the stone while profiling, will cause waves on the bullnose.
- Use Alpha® PVA “Quick Change/Makita Style” or Sandpaper to polish for dry applications.
- Use Alpha® Ceramica EX to polish for wet applications.
- Attach felt strips to the base plate of the AWS-110 Wet Stone Cutter to avoid scratching the material being profiled.
- Use plenty of water during application. Use of water will flush away excess slurry from surface.
- Adjusting the height of the wheel: Always perform a test with a sample piece of marble for proper height measurements prior to attempting to use the stock material. (12 X 12 marble varies in thickness, depending on the source).