**PVA MS STYLE**  
Marble Edge Polishing System

FOR 4" DISC GRINDERS  
(DO NOT EXCEED 12,000 RPM)

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**SUGGESTED USAGE**

1. Cut workpiece to size.
2. Clamp workpiece securely to prevent vibration.
3. Shape edges to desired pattern with Alpha® PVA Extra Coarse (WHITE), Alpha® Dry Diamond Grinding Wheels, or Alpha® Profile Wheels.
4. For best results, carefully prepare the workpiece. PVA Finer Grit Wheels will not work properly over gauges, scratches and rough areas.
5. Starting with PVA Coarse (RED) lightly run the wheel over the marble. Do not push down, and don't use water.
6. Continue polishing with Medium (BLUE), Fine (GREEN), and finally Extra-Fine (YELLOW).

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**PVA MS POLISHING WHEELS**

- Alpha® PVA MS, polishing wheels are made in 5 different degrees of finish: Extra Coarse, Coarse, Medium, Fine and Extra Fine. The best results will be achieved if you use all five in order. They are designed for marble and related materials such as travertine and onyx as well as non-ferrous metal and stainless steel. **They should only be used DRY.**

- Intended for final blending and polishing, they do not replace sanding belts or grinding wheels. The best results and longest tool life are achieved if you do not press hard – just touch lightly. Too much pressure will serve no purpose and the wheel will heat up and wear out too fast.

- Polishing to a very high degree is accomplished very quickly. Always use the wheel at a slight angle (15 Degrees), never flat.

- These wheels will replace hundreds of sanding discs and sandpaper. They are particularly good for contour work, shaped edges and routed details. PVA wheels are great for sink rims and other difficult to work irregular surfaces, as well as shining up the exposed edges of marble floor tiles. The “flexibility” of the PVA will help to prevent damage such as scratching and scuffing of expensive marble.

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**MADE IN JAPAN**

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